

Work Order ID 166239-2

166239

Ship 14 SEP 17

Wednesday, September 13, 2017 9:57:53 AM

Item ID: D109-739-013

Accept

N900040100

Setup Start

*NS

Revision ID:

Item Name: Aircraft Disabling Device

Stop

*NS

Start Date: 9/13/2017 Start Qty: 1.00

1

Required Date: 9/25/2017 Req'd Qty: 1.00

1

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date: SEP 13 2017

Tooling:

Date:

Run Start

*NR

QC:

Date:

SPC (Y/N):

Date:

Stop

*NR

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Ins
Sta

Draw Nbr	Revision Nbr
IIN-D206-739	H

100

Document Control
DOCUMENT CONTROL

SEP 13 2017

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D109-739-013 CHG001

2

DAS
28
9-89

SEP 22 2017

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

CY20A

2

SEP 15 2017

DAS
27
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.

2

DAS
28
9-89

SEP 22 2017

Work Order ID 166239

Wednesday, September 13, 2017 9:57:53 AM

166239

Page 2

Item ID: D109-739-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Aircraft Disabling Device

Stop

NS2

Start Date: 9/13/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/25/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D109-739-013

Location: _____

PPP Rev: _____

Record Key Numbers For The Following

D4593-041 _____

D3393-

041 _____

1X sold
1X fg 124DAS
28
9-89DAS
27
9-89

SEP 22 2017

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

DAS
21
9-89

SEP 22 2017

DAS
21
9-89

SEP 22 2017

Picklist Print

Wednesday, September 13, 2017 9:57:57 AM

Page 1

Work Order ID: 166239

166239

Parent Item: D109-739-013

D109-739-013

Parent Item Name: Aircraft Disabling Device

Start Date: 9/13/2017

Required Date: 9/25/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-02-27 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3393-041

Manufactured

No

110

Each

3.0000

1

1

D3393-041

**

Battery Lock

DAS
28
9-89

Location

Loc Qty

Loc Code

ST501

3

159044

2

163832

1

D4593-041

Manufactured

No

110

Each

0.0000

1

1

D4593-041

**

Tail Rotor Disabling

DAS
28
9-89

2
1

166240x1

166240x2

C288A

259A

SEP 22 2017

DAS
28
9-89

DAS
27
9-89

DAS
27
9-89

Work Order ID 166239

166239

Wednesday, September 13, 2017 9:57:53 AM

Item ID: D109-739-013

Accept

N900040100

Setup Start

*NS1

Revision ID:

Item Name: Aircraft Disabling Device

Stop

*NS

Start Date: 9/13/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/25/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: Date: SEP 13 2017 Tooling: Date:

Run Start

*NR

QC: Date: SPC (Y/N): Date:

Stop

*NR

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Ins Sta
Draw Nbr	Revision Nbr								
IIN-D206-739	- H								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D109-739-013 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control	* Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.								

DART

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INSTALLATION INSTRUCTIONS

IIN-D206-739

Dual Disabling Installations Kit

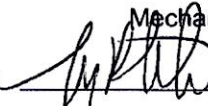
BELL 206A/206B/206L/206L-1/206L-3/206L-4/407 MODELS
AGUSTA A109/A119/AW119MKII MODELS

Prepared By: _____



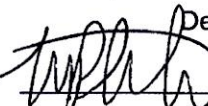
R. Pilon
Mechanical Designer

Checked By: _____



M. Petsche
Design Manager

Released By: _____



M. Petsche
Design Manager

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Revision: **H**

Date: 12.02.16

3.4.2 Connect the plug to the battery terminal in the battery case. Ensure proper engagement.

3.4.3 Latch the door of the battery compartment.

4.0 PARTS LIST

-013	-011	Part Number	Description
	X	D206-739-011	DUAL DISABLING KIT
X		D109-739-013	DUAL DISABLING KIT
	1	D3370-041	TAIL ROTOR PEDAL DISABLING KIT
1		D4593-041	TAIL ROTOR PEDAL DISABLING KIT
	1	D3370-051	* PEDAL LOCK ASSEMBLY
1		D4593-051	* PEDAL LOCK ASSEMBLY
1	1	D3384-041	* CYCLIC SOCK
1	1	HX-81	* 1/4" -20 SOCKET HEAD CAP SCREW
2	2	AN960-416	* WASHER
1	1	D3373-5K	** KEY, REPLACEMENT
1	1	D3393-041	BATTERY DISABLING KIT
1	1	D3373-1K	** KEY, REPLACEMENT

* shown for reference only, part is included in D3370-041/D4593-041 assembly above

** shown for reference only, p/n for ordering replacement keys